

S107351



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D5101-041
Job Sheet 182169



Part No: D5101-041

Job Qty: 8 ea

Part Name: Crossbolt Spacer Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/20/18

Job Tracking No:

Due Date: 8/31/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP REV:A NEW ISSUE 14-12-18 JLM VERIFIED BY:DD IPP REV:B 15.12.10 AS
PER DWG REV B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Machining-3		#1 B 18-08-31
100	Bandsaw	8 pcs	8/31/18	8/31/18	0.00	0.42	Bandsaw1		B 18-08-31
110	CNC Vertical Machining	8 pcs	8/31/18	8/31/18	0.10	2.22	HAAS 5 Axis		B 18-08-31
120	QC	8 pcs	8/31/18	8/31/18	0.00	0.00	QC2 Machining-3		B 18-08-31
130	QC	8 pcs	8/31/18	8/31/18	0.00	0.00	QC8 Machining-3		18-08-31
140	Small Fab	8 pcs	8/31/18	8/31/18	0.00	1.53	Small Fab-8		Small Fab
170	QC	8 pcs	8/31/18	8/31/18	0.00	0.00	QC5		18-08-31
180	Packaging	8 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-2		18-08-31
190	QC21-SA	8 Ea	8/31/18	8/31/18	0.00	0.00	QC21		21 AUG 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINB1.000X4.000	Delrin Bar	1.6000 ft (.2 ea)	90-Start up Operation	5090560
MS21209F7-10	Heli-Coil, Locking	32 Ea (4 ea)	140-Small Fab	Em137321-40
				5097455

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINB1.000X4.000	2	13	0
140-Small Fab	MS21209F7-10	32	184	0

Part Specifications

Specifications could not be found.

Plex 8/20/18 11:08 AM dart.leroux.jason

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16-30-91 9. 1.
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